



### **NORMATIVE INFORMATION**

Postech products are approved by the Canadian Construction Materials Centre (CCMC 13102-R). They were tested on-site by an engineering firm recognized by the CCMC. The technical evaluation indicates that Postech products respect the requirements of the CCMC guidelines for augered steel piles. Their performance is equivalent or superior to prescribed NBC 2010 standards.

#### MANUFACTURER:

Pieux Vistech - Postech Screw Piles 10260, Bourgue boulevard Sherbrooke QC J1N 0G2 Tel.: 819.843.3003 Toll free: 1.866.277.4389

Fax.: 819.868.0793 postech-foundations.com

# **TECHNICAL DATA SHEET POSTECH PILE P658** (6 5/8")



PRODUCT CHARACTERISTICS			
Physical and Chemical properties			
STEEL GRADE	Conform to CAN/CSA G40.21-350W and/or ASTM A500 grade C		
ARC WELDING	Conform to CSA W59-18		
HOT DIP GALVANIZATION	Conform to ASTM-A123M		
THERMAL INSULATION	Unique polyurethane foam		
Standard characteristics			
TUBING DIAMETER	168 mm (6 5/8 in)		
BLADE DIAMETER	From 355 to 660 mm (14 to 26 in)		
TUBING LENGTH	Standard of 2.1 m and 3 m (7 ft and 10 ft)		
TUBING THICKNESS	7.1 mm (0.280)		
BLADE THICKNESS	12.7 mm (1/2 in) for diameter from 355 to 660 mm (14 to 26 in)		
ADAPTER HEADS	Various forms as needed according to the project specifications		
EXTENSIONS	Available according to project specifications		
ALLOWABLE MECHANICAL RESISTANCE (SLS)			
MAXIMUM COMPRESSIVE AND TENSILE OF TUBING		700 kN (157 365 lb) <sup>(1)</sup>	
BENDING MOMENT OF TUBING		37.3 kN.m (27 510 lb.ft)	
INSTALLATION TORQUE - MAXIMUM APPLICABLE		62 100 N.m (45 800 lb.ft)	
BEARING CAPACITY (ULS)			
COMPRESSIVE TORQUE CORRELATION FACTOR (K <sub>t</sub> )		12,5 m <sup>-1</sup> (3,8 ft <sup>-1</sup> ) <sup>(2)</sup>	

ULS = Ultimate Limit State SLS = Service

- (1) The maximum support value is applicable to steel tube only. The resistance is conditional on the composition of the on-site soil (granular and / or cohesive) and that the pile must be supported laterally. In all cases, the mechanical capacity of the steel tube must be certified by an authorized engineer. (Not applicable in the presence of liquefiable or loose soils,
- (2) The Kt factor supplied by Postech is only applicable to determine plies compressive bearing capacity in, screwed into granular (cohesionless) soils. When the piles are used in tension, or in a cohesive soil, please contact Postech to determine its bearing capacity.

## SCREW PILES BEARING CAPACITY

 $Ot = Kt \times T$ 

- Q<sub>t</sub> = Ultimate bearing capacity.
- $K_t$  = Torque correlation factor.
- T = Average torque mesured on the last 0,3 m (1 ft.) installation, in N.m or lb.ft.

To obtain the service bearing capacity (SLS), the value of Q<sub>t</sub> must be divided by 2 (SF=2).

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### **LATERAL** LOADS

ALLOWABLE LOADS (SLS) DEPENDING ON SOIL DENSITIES

	P658	
SOIL DENSITIES (kN / m³)	ALLOWABLE LATERAL LOADS (3)	
,	(kN)	
16	30.3	6 815
18	34.1	7 670
20	37.9	8 525
22	41.7	9 380

SLS = Service Limit State

(3) Lateral loads are applicable at the pile head, less than 0.3 m (1 ft) above ground, and the pile must be supported laterally by the ground. However, lateral loads do not apply in the presence of liquefiable or loose soils, water, air and peatlands. The lateral capacity of a pile must

always be certified by an engineer licensed to practice under the appropriate provincial or territorial legislation. The safety

#### Technical note:

• If there are any boulders (> 200 mm in diameter) in the granular matrix, the above mentioned capacities will be overstated. In this case, capacities must be established with on-site using a confirmatory test.

### **DESIGN** INFORMATION

In all cases, please refer to the CCMC 13102-R Assessment Report. All applicable loads must be validated by an engineer licensed to practice under the appropriate provincial or territorial legislation.

#### **BEARING CAPACITY**

Postech products are designed to bear compressive and tension loads through the blade at the bottom of the shaft. The design of the shaft and the size of the blade depend on the load and on the bearing capacity of the soil. The monitoring of the applied torque on-site allows for the confirmation of the ultimate and allowable bearing capacities (ULS and SLS) of the soil. All capacities listed on this data sheet must be applied at the pile head less than 0.3 m (1 ft) above ground. considering that pile is lateraly supported untill at grade.

### THERMAL INSULATION

Postech products are insulated by a process of injecting polyurethane foam in the piles shaft. The revolutionary insulation system ensures that the inside of the pile is maintained at a temperature

### SCREW PILE ADVANTAGES

- Product and installation is supplied, you only need to mark the spot!
- · Can be installed in all climates, weather or ground conditions;
- No excavation usually required, minimal impact to your property;
- · No waiting time, you can build as soon as the installation is ready;
- Reusable and recyclable, environmentally friendly;
- -0
- · Can be installed under an existing structure;
- The most reliable & economical solution available.